





## iSquare Digital Twin Initiative in Saka Energi Indonesia (PGN SAKA)





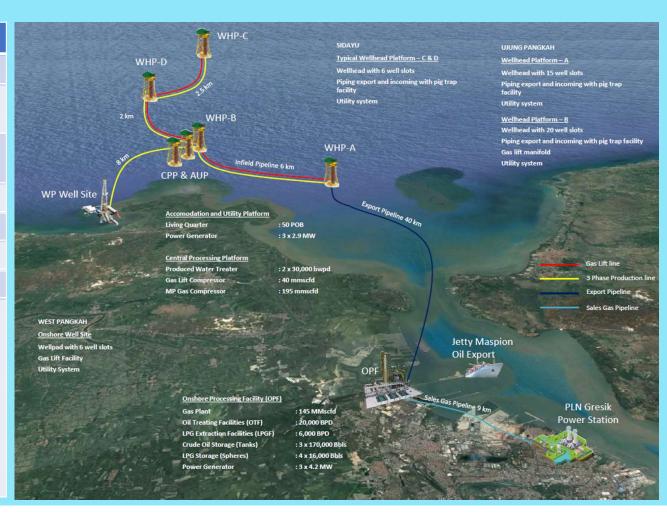




## **Pangkah PSC Introduction**



Summary				
Operator	Saka Indonesia Pangkah Ltd.			
Fields	Ujung Pangkah, West Pangkah, Sidayu and Tambakboyo			
Reservoir	Carbonate Reservoir with Naturally Fractures.			
Reservoir Depth	~ 4860 ft TVDSS			
Start Prod	2007			
Well Number	32 active HZ & Directional Wells			
Artificial Lift	Gas Lift			
Production Facility	<ul> <li>Offshore Facility:         <ul> <li>4 WH platforms w/ total 32 active wells.</li> <li>Central Processing Platform (CPP)</li> <li>Accommodation &amp; Utility Platform (AUP)</li> </ul> </li> <li>Onshore Processing Fac (OPF)</li> <li>Gas Plant</li> <li>LPG Facility</li> <li>Crude oil &amp; LPG storage</li> </ul>			





## **Digital Twin Introduction**



## **What is Digital Twin?**

- A representation of physical assets, systems or processes designed to optimize business value through real-time analytical activities including detect, prevent, and predict failures (General Electric).
- The purpose of a digital twin is to simulate real-world systems, to help people make better decisions that impact the real world.

### Why uses Digital Twin?

- Quality: Improve decision making/avoid re-works during Projects and Operations of Energy Upstream Business
- **Delivery**: Enhance Collaboration/minimize site visit by providing web-based Integrated Data, Information and 3D visualization.
- **HSSE**: Avoid Lost Time Injury by improve Situational Awareness during simultaneous Projects/Operation.
- Cost: Minimize LPO during Turn Around/Planned



Basic Process of Digital Twin (*Vidya Technology*)

#### **How to build Digital Twin?**

- Phase 1: Component/part Twins simulate the smallest example of a functioning component.
- Phase 2: Asset Twins simulate two or more components working together and analyze the interactions between them.
- Phase 3: System/unit Twins simulate how multiple systems assets work together, simulating an entire production line, for instance.
- Phase 4: Process Twins the top-level view of systems working



## iSquare Digital Twin Background

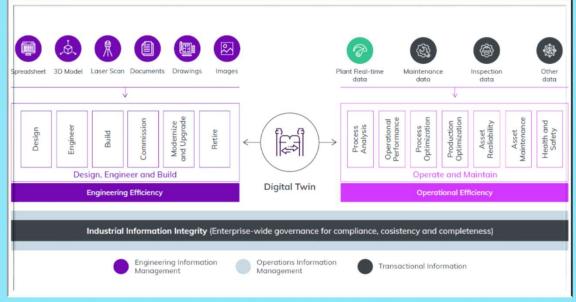


#### **Problems and Definition**

- Scattered, dormant and under-utilized data (Engineering, Operations and Maintenance).
- Constant threat of Land Subsidence in SAKA Production Facilities with no tools for monitoring.
- The need of collaboration platform that Integrated Data, Information and 3D visualization to Improve decision making and breaking up silos during Projects and Operation activities.

#### **Opportunities**

- The Availabilities of 3D Models, Engineering, Maintenance & DCS system can be optimized to provide further insight:
  - Descriptive Analytics (Asset Documentation, Defect Detection, Remote Monitoring, Anomaly Detection, Structural Integrity Assessment)
  - 2. Predictive Analytics (Asset Maintenance,



Gkovedarou, 2022 (AVEVA whitepaper)





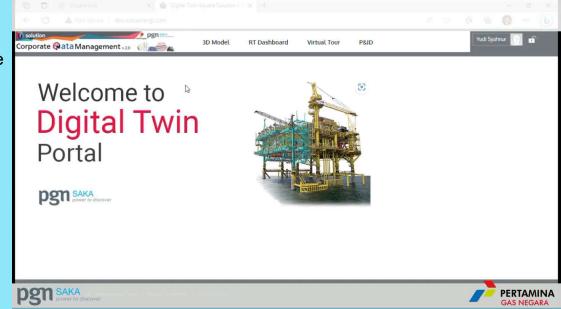


#### How to create a solution that:

- Integrates Engineering, Operations and Maintenance data with 3D Models;
- Have the tools to monitor the ongoing Land Subsidence in PGN Saka's Production Facilities;
- Can be safely accessed by Internal and External parties from anywhere and at anytime;
- Provide Common Operating Pictures to Improve decision making/avoid re-works during Projects and Operation activities

#### Solution:

Build a web-based Digital Replica of SAKA Production Facilities, connecting high resolution 3D Model with Equipment Tags, PNID info, real-time Equipment Sensors, Work Orders and other information stored in Enterprise Resource Planning (SAP)





## **Implemented Solution**



eServer DCS Viewer

access to real-time and historical Process data from the control room.

Web based solution that offers secure

Honeywell

Recent 360 Images of Prod Facilities (Field, Platforms, OPF, Shore base) as Common

Operating Picture.

🕉 3dvista

Panoramic 360 Viewer

### 3D Web GIS

Geospatial Analytics tools for Prod Facilities,

Drone/Satellite Imageries and Terrain Surface data.





RT Monitoring Dashboard Real-time Data Visualization of Various
Sensor installed on the Production
Facilities with alert capabilities



Connection with Historical and Planned

Maintenance data stored in Enterprise

Resource Planning system.



**ERP Integration** 

R2S

EDMS Integration Connection with Engineering data (PNID, Drawings, PDFs) stored in Electronic Document Management system.



Phase 1

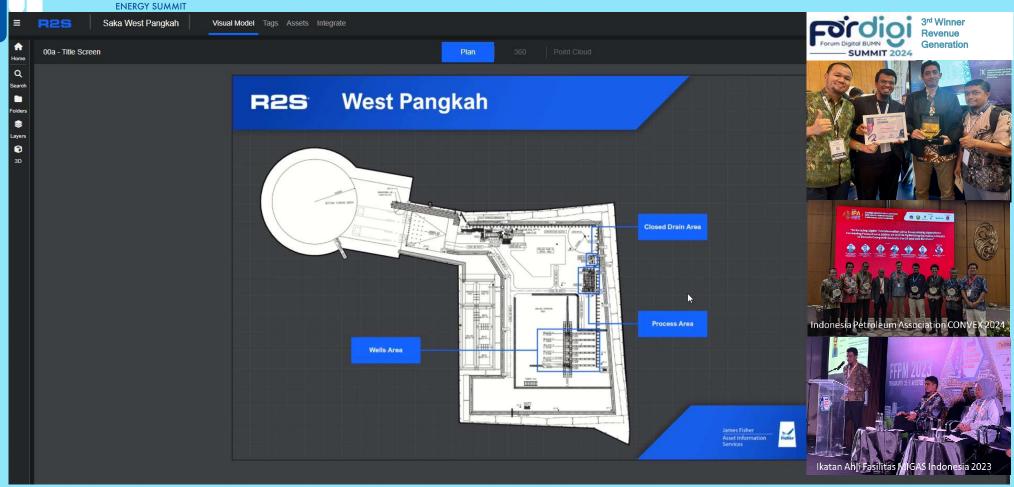
Phase 2

iSquare Digital Twin Apps Architecture



## **Digital Twin - Demo**







## **Digital Twin Maturity Level**





R2S

AI/ML and Process Safety Integration

**Computerized Maintenance Management System integration** 

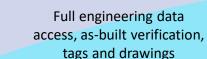


Asset Register, Equipment Tags,

Drawings



Predictive Maintenance, Remaining Useful Life



Improved Operations Management (STO/TAR, Integrity, Maintenance)

data

Alignment of Digital Twin + CMMS to Process Safety Priorities



Remote Operations, Planning, Team Collaboration, Onboarding

#### **Integrate As-Built Data**

Photogrammetry, Drone, Laser Scan, 3D Models

(Modified after James Fisher whitepaper)

3D Models (Wodi)

שווע





## **Digital Twin - Business Impact**



### **Financial Impact**

- Revenue: Increase in Plant Utilization Revenue uplift from decrease of plant annual shut-down due to shutdown incidents & maintenance. due to
- Cost: Reduce Visit Travel Cost Reduction of visit travel cost due to decrease in site inspection

#### **Operation Value**

- Quality: Providing Common Operating Picture Improve decision making/avoid re-works during Projects and Operation in Production facilities
- Delivery: Web-based Integrated Data, Information and 3D visualization Enhance Collaboration/minimize site visit.
- HSSE: Avoid Lost Time Injury Improve Situational Awareness during simultaneous Projects/Operation.

Val	ue	dr	ive	rs
Ca	ılcu	ılat	tio	า

Revenue = Reduction potential plant shut-down (%) x Annual shutdown (hour/year) x Average Throughput/hour (barrels or cbm/hour) x Price (\$/barrel or cbm)

OPEX = Reduction potential in visit actions (%) x Annual number of visit actions (\$) x Average cost of visit action (\$)

Value potential estimation Assumption<sup>1</sup>

Baseline Data<sup>2</sup>

Impact estimate<sup>3</sup> (IDR / year)

• 1 day Loss Production Opportunity (LPO) optimized

 Daily Production from Saka Assets 15.000 boepd @ US\$ 80 / barrel

USD ~ \$1,200,000 /year

facility

1 person need to visit and travel to the • Each person has privilege to receive accommodations

USD ~ \$500/person/year

Source: Initiatives Scope/Initiative Charter, BCG Analysis



## **Key Take Away**



#### Conclusion

- PGN SAKA is embracing new approaches while Creating Values to perform Operations in a Safer and more Efficient way through Digital Twin.
- Digital Twin is highly customizable to Fit Business Purpose, with initial development focused on integration of Operational data and workflows (Maintenance, Engineering and HSSE)
- SAKA is fully committed to foster Innovative Environment to increase business value & talent development.

### Way forward

- Continue Pangkah Digital Twin phase 2B implementation for other modules in Onshore Processing Plant - Maspion Gresik to increase operations and business process efficiency.
- Implement new and emerging technologies to:
  - 3D Model Data Capture, such as Oblique Photogrammetry and Drone LiDAR.
  - Inspection Data Capture using Mobile Survey tools (explosion proof tablet).





## TERIMA KASIH



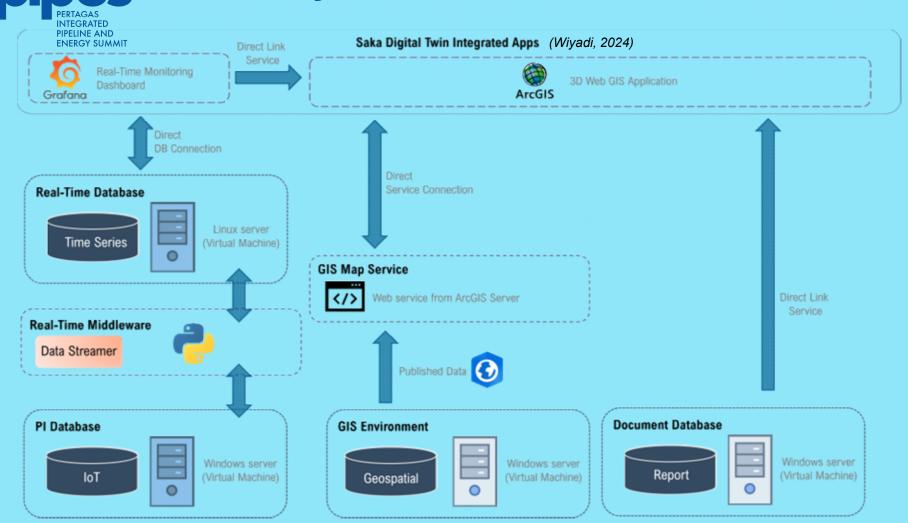


# **Backup Slides**



## **System Architecture**







## **3D Model Data Acquisition**



